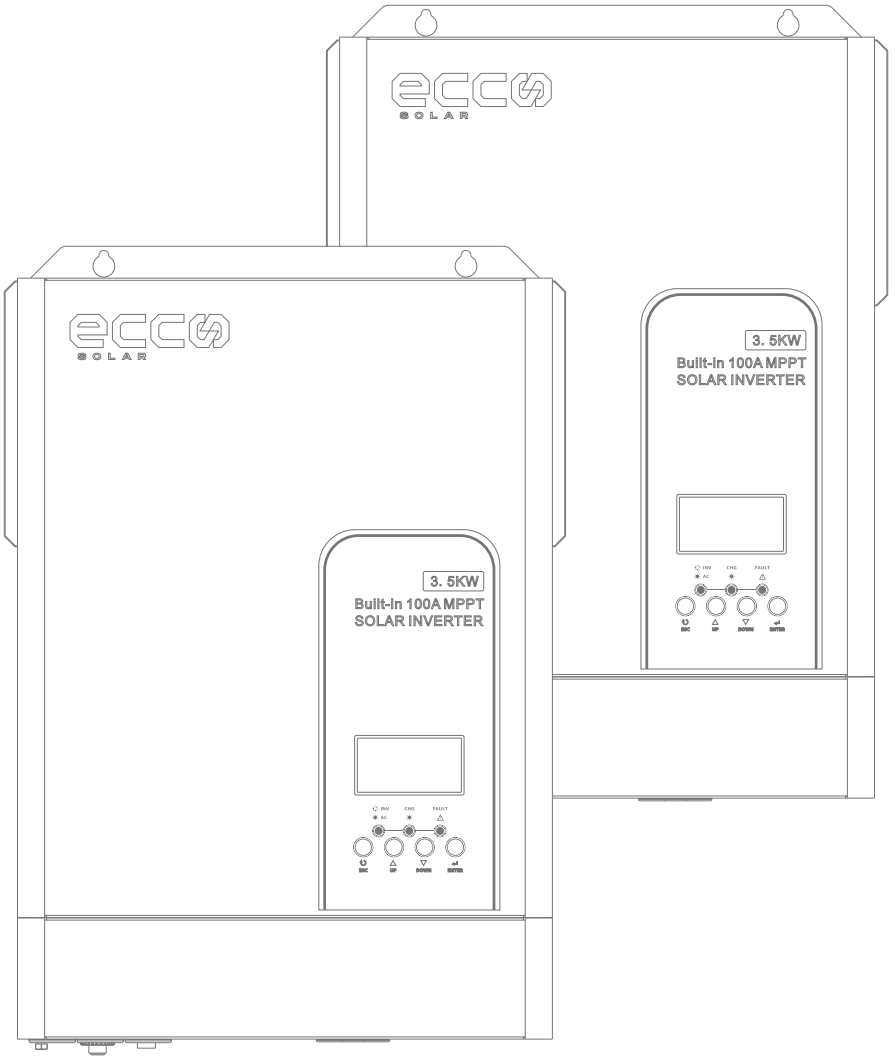
USER MANUAL

SOLAR INVERTER/CHARGER



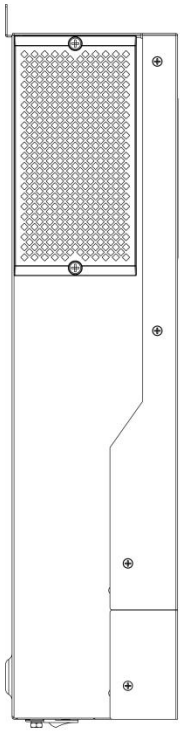
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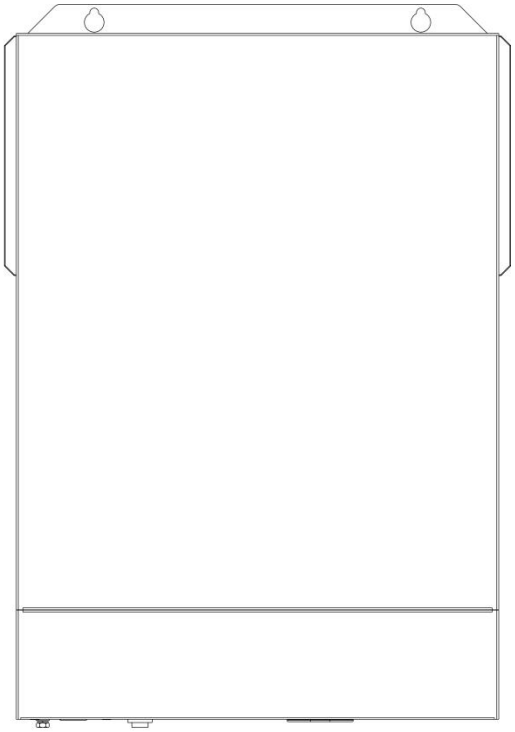
- 3.5KW
- 5.5KW

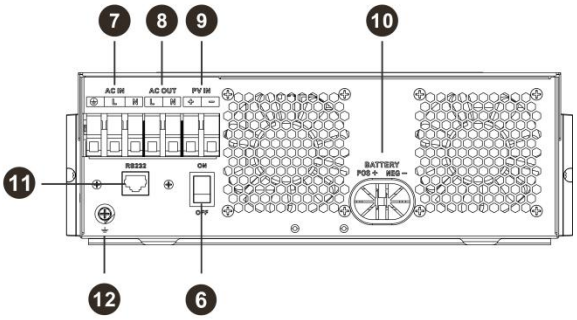
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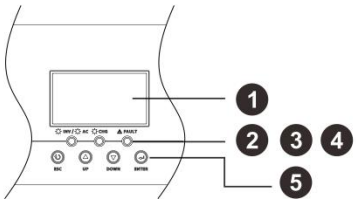
PRODUCT OVERVIEW







1. LCD display
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function buttons
6. Power on/off switch
7. AC input
8. AC output
9. PV input
10. Battery input
11. RS232 communication port
12. Grounding



INSTALLATION

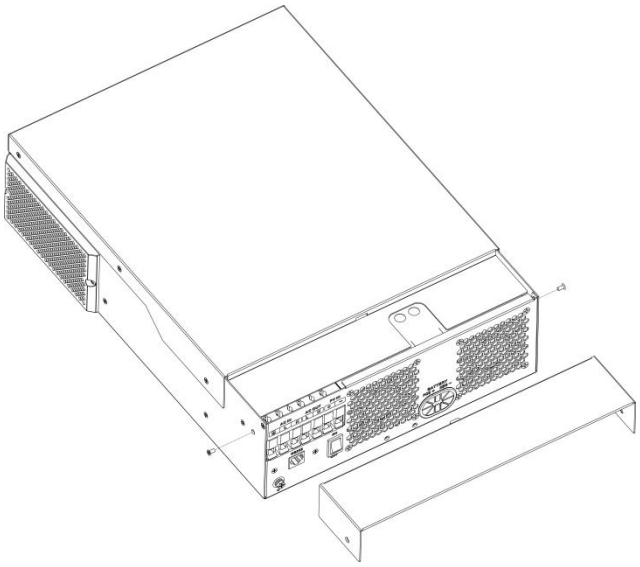
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

1. The unit x 1
2. User manual x 1

Preparation

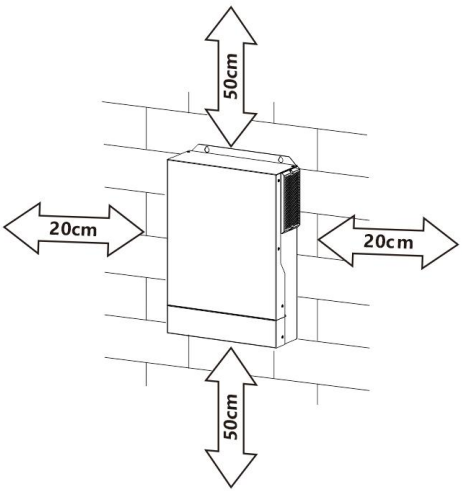
Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



Mounting the Unit

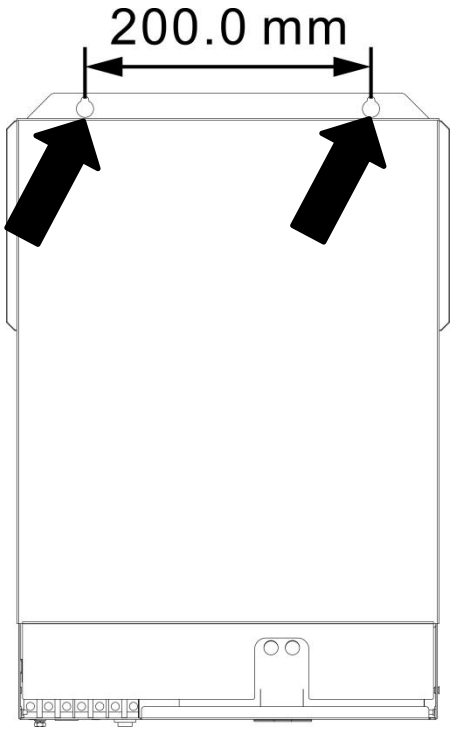
Consider the following points before selecting where to install:

1. Do not mount the inverter on flammable construction materials.
2. Mount on a solid surface
3. Install this inverter at eye level in order to allow the LCD display to be read at all times.
4. The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
5. The recommended installation position is to be adhered to the wall vertically.
6. Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



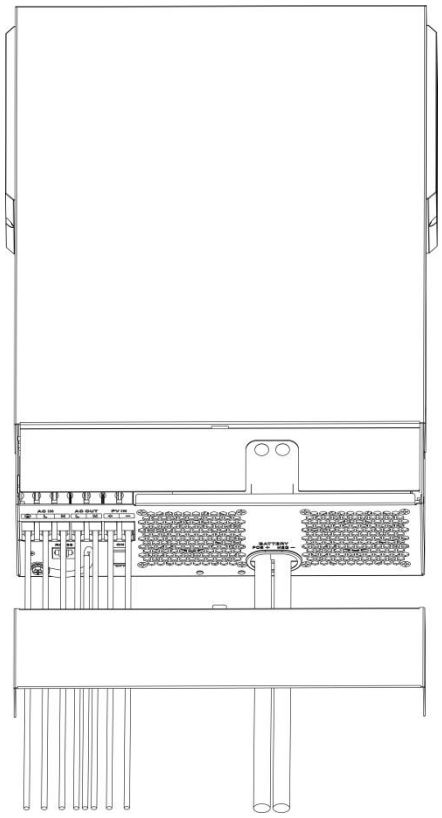
⚠ **SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**

Install the unit by screwing three screws. It’s recommended to use M4 or M5 screws.



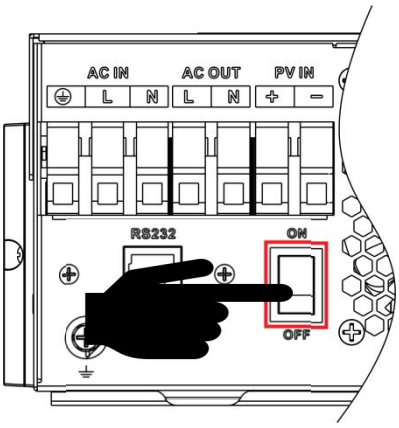
Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



OPERATION

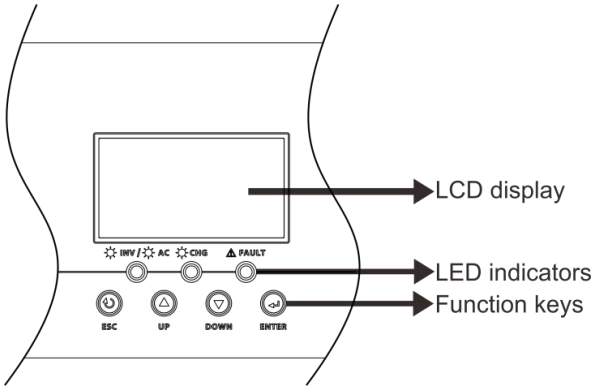
Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



LED Indicator

LED Indicator			Messages
☀AC / ☀INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
☀CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
⚠ FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Keys

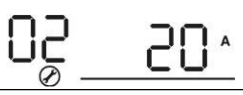
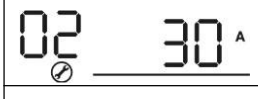
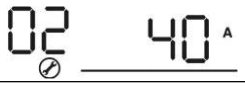
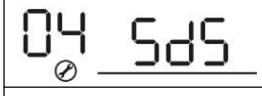
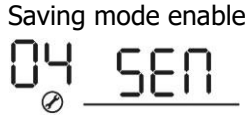
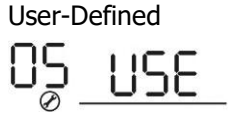
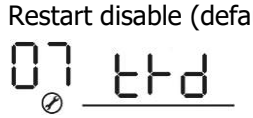
Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

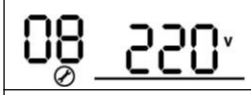
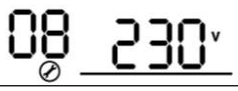
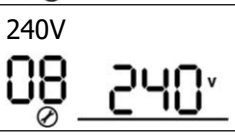
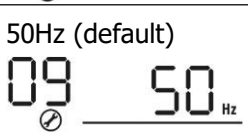
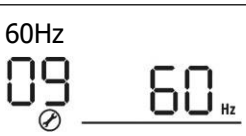
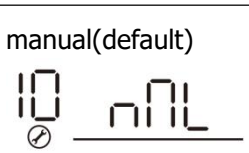
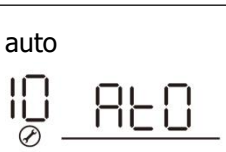
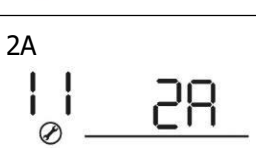
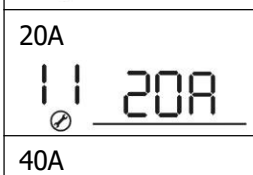
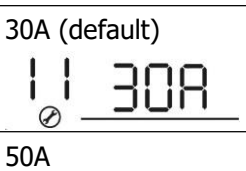
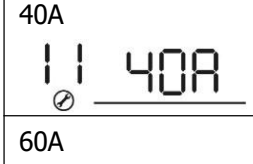
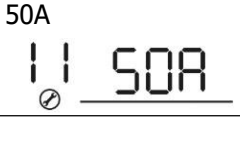
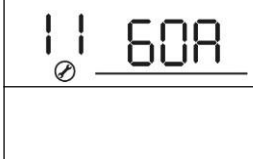
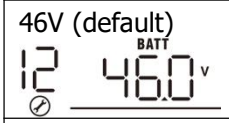
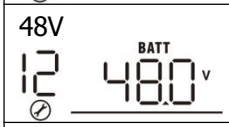
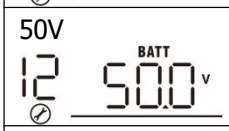
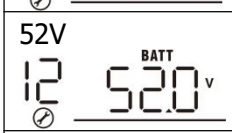
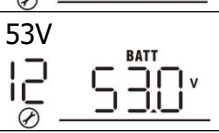
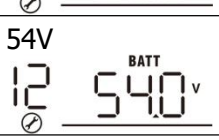
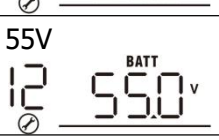
LCD Setting

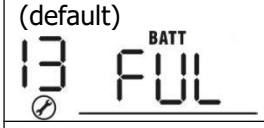
After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs:

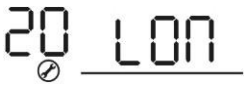
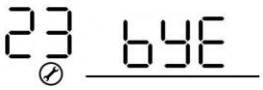
Program	Description	Selectable option	
01	Output source priority: To configure load power source priority	Solar first 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to either low-level warning voltage or the setting point in program 12.
		Utility first (default) 	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		SBU priority 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
		SUB priority 	Solar energy is charged first and then power to the loads. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.

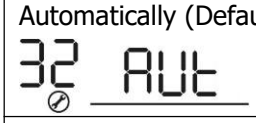
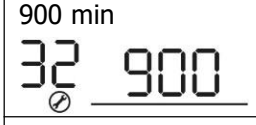
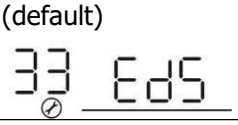
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	10A 	20A 
		30A 	40A 
		50A 	60A (default) 
		70A 	80A 
03	AC input voltage range	Appliances (default) 	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS 	If selected, acceptable AC input voltage range will be within 170-280VAC.
		Generator 	If selected, acceptable AC input voltage range will be within 170-280VAC and compatible with generators. Note: Because generators are unstable, maybe the output of inverter will be unstable too.
04	Power saving mode enable/disable	Saving mode disable (default) 	If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
		Saving mode enable 	If enabled, the output of inverter will be off when connected load is pretty low or not detected.
05	Battery type	AGM (default) 	Flooded 
		User-Defined 	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
06	Auto restart when overload occurs	Restart disable (default) 	Restart enable 
07	Auto restart when over temperature occurs	Restart disable (default) 	Restart enable 

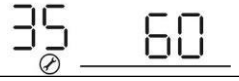
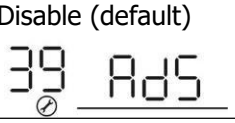
08	Output voltage	220V 	230V (default) 
		240V 	
09	Output frequency	50Hz (default) 	60Hz 
10	Auto bypass When selecting "auto", if the mains power is normal, it will automatically bypass, even if the switch is off.	manual(default) 	auto 
11	Maximum utility charging current	2A 	10A 
		20A 	30A (default) 
		40A 	50A 
		60A 	
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	Available options in 48V models: Setting range is from 44.0V to 57.2V for 48v model, but The max setting value must be less than the value of program13.	
		44V 	45V 
		46V (default) 	47V 
		48V 	49V 
		50V 	51V 
		52V 	53V 
		54V 	55V 

<table>
<tr><td></td><td></td><td colspan="3">Available options in 24V models:
Setting range is from 22.0V to 28.6V for 24v model, but The max setting value must be less than the value of program13.</td></tr>
<tr><td></td><td></td><td>22 V
</td><td>23V (default)
</td><td>24 V
</td></tr>
<tr><td></td><td></td><td>25 V
</td><td>26V
</td><td>27 V
</td></tr>
<tr><td rowspan="9">13</td><td rowspan="9">Setting voltage point back to battery mode when selecting “SBU priority” or “Solar first” in program 01.</td><td colspan="3">Available options in 48V models:
Setting range is from 48V to full (the value of program26-0.4V), but the max setting value must be more than the value of program12.</td></tr>
<tr><td>Battery fully charged (default)
</td><td colspan="2">48V
</td></tr>
<tr><td>49V
</td><td colspan="2">50V
</td></tr>
<tr><td>51V
</td><td colspan="2">52V
</td></tr>
<tr><td>53V
</td><td colspan="2">54V
</td></tr>
<tr><td>55V
</td><td colspan="2">56V
</td></tr>
<tr><td>57V
</td><td colspan="2">58V
</td></tr>
<tr><td>59V
</td><td colspan="2">60V
</td></tr>
<tr><td>61V
</td><td colspan="2">62V
</td></tr>
</table>

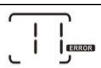
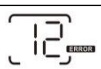
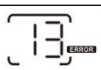
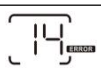
<table>
<tr><td></td><td></td><td colspan="2">Available options in 24V models:
Setting range is from 24V to full (the value of program26-0.4V), but the max setting value must be more than the value of program12.</td></tr>
<tr><td></td><td></td><td>Battery fully charged (default)
</td><td>24V
</td></tr>
<tr><td></td><td></td><td>25V
</td><td>26V
</td></tr>
<tr><td></td><td></td><td>27V (default)
</td><td>28V
</td></tr>
<tr><td></td><td></td><td>29v
</td><td>30v
</td></tr>
<tr><td rowspan="6">16</td><td rowspan="6">Charger source priority:
To configure charger source priority</td><td colspan="2">If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:</td></tr>
<tr><td>Solar first
</td><td>Solar energy will charge battery as first priority.
Utility will charge battery only when solar energy is not available.</td></tr>
<tr><td>Utility first
</td><td>Utility will charge battery as first priority.
Solar energy will charge battery only
when utility power is not available.</td></tr>
<tr><td>Solar and Utility (default)
</td><td>Solar energy and utility will charge battery at the same time.</td></tr>
<tr><td>Only Solar
</td><td>Solar energy will be the only charger source no matter utility is available
or not.</td></tr>
<tr><td colspan="2">If this inverter/charger is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.</td></tr>
</table>

18	Buzzer mode	Mode1 	Buzzer mute
		Mode2 	The buzzer sounds when the input source changes or there is a specific warning or fault
		Mode3 	The buzzer sounds when there is a specific warning or fault
		Mode4(default) 	The buzzer sounds when there is a fault
19	Auto return to default display screen	Return to default display screen (default) 	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 	Backlight off 
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) 	Bypass enable 
25	Modbus ID Setting	Modbus ID Setting Range： 001(default)~247 	
26	Bulk charging voltage (C.V voltage)	48V models default setting: 56.4V 	
		24V models default setting: 28.2V 	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 24.0V to 31.0V for 24v model and 48.0V to 62.0V for 48v model. But the setting value must be more than or equal the value of program27. Increment of each click is 0.1V.	
27	Floating charging voltage	48V models default setting: 54.0V 	

		24V models default setting: 27.0V 	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 24.0V to the value of program 26 for 24v model and 48.0V to the value of program 26 for 48v model. Increment of each click is 0.1V.	
29	Low DC cut-off voltage	48V models default setting: 42.0V 	
		24V models default setting: 21.0v 	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 20.0V to 27.0V for 24v model and 40.0V to 54.0V for 48v model. The setting value must be less than the value of program12. Increment of each click is 0.1V.Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.	
32	Bulk charging time (C.V stage)	Automatically (Default): 	If selected, inverter will judge this charging time automatically.
		5 min 	The setting range is from 5 min to 900 min. Increment of each click is 5 min.
		900 min 	
		If "USE" is selected in program 05, this program can be set up.	
33	Battery equalization	Battery equalization 	Battery equalization disable (default) 
		If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.	
34	Battery equalization voltage	48V models default setting is 58.4V. Setting range is from 48V ~ 64V. Increment of each click is 0.1V. 	
		24V models default setting is 29.2V. Setting range is from 24V ~ 32V. Increment of each click is 0.1V. 	

35	Battery equalized time	60min (default) 	Setting range is from 5min to 900min. Increment of each click is 5min.
36	Battery equalized timeout	120min (default) 	Setting range is from 5min to 900 min. Increment of each click is 5 min.
37	Equalization interval	30days (default) 	Setting range is from 0 to 90 days. Increment of each click is 1 day
39	Equalization activated immediately	Enable 	Disable (default) 
		If equalization function is enabled in program 33, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows " ". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 37 setting. At this time, "" will not be shown in LCD main page.	

Fault Reference Code

Fault Code	Fault Event	Icon on
01	Over temperature of inverter module	
02	Over temperature of DCDC module	
03	Battery voltage is too high	
04	Over temperature of PV module	
05	Output short circuited.	
06	Output voltage is too high.	
07	Overload time out	
08	Bus voltage is too high	
09	Bus soft start failed	
10	PV over current	
11	PV over voltage	
12	DCDC over current	
13	Over current or surge	
14	Bus voltage is too low	
15	Inverter failed (Self-checking)	
16	Over DC voltage in AC output	
17	Reserved	
18	Op current offset is too high	
19	Inverter current offset is too high	
20	DC/DC current offset is too high	
21	PV current offset is too high	
22	Output voltage is too low	
23	Inverter negative power	

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
02	Temperature is too High	Beep three times every second	
04	Low battery	Beep once every second	
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	
15	PV energy is low	Beep twice every 3 seconds	
19	Lithium Battery communication is failed	Beep once every 0.5 second	
20	Battery low and it isn't up to the setting value of program 13	Beep twice every 3 seconds	
E9	Battery equalization	None	
bP	Battery is not connected	None	

Setting for lithium battery without communication

This suggestion is used for lithium battery application and avoid lithium battery BMS protection without communication, please finish the setting as follow:

1.Before starting setting，you must get the battery BMS specification：

A. Max charging voltage

B. Max charging current

C. Discharging protection voltage

2.Set battery type as"USE"（user-defined）

<table>
<tr><td rowspan="2">05</td><td rowspan="2">Battery type</td><td>AGM (default)
</td><td>Flooded
</td></tr>
<tr><td>User-Defined
</td><td>If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.</td></tr>
</table>

3. Set C.V voltage as Max charging voltage of BMS**-0.5V**.

<table>
<tr><td rowspan="2">26</td><td rowspan="2">Bulk charging voltage
(C.V voltage)</td><td>default setting: 56.4V
</td></tr>
<tr><td>If self-defined is selected in program 5, this program can be set up. Setting range is from 24.0V to 31.0V for 24v model and 48.0V to 62.0V for 48v model. But the setting value must be more than or equal the value of program27. Increment of each click is 0.1V.</td></tr>
</table>

4. Set floating charging voltage as C.V voltage.

<table>
<tr><td rowspan="2">27</td><td rowspan="2">Floating charging voltage</td><td>default setting: 54.0V
</td></tr>
<tr><td>If self-defined is selected in program 5, this program can be set up. Setting range is from 24.0V to the value of program 26 for 24v model and 48.0V to the value of program 26 for 48v model. Increment of each click is 0.1V.</td></tr>
</table>

5. Set Low DC cut-off voltage ≥discharging protection voltage of BMS**+2V**.

<table>
<tr><td rowspan="2">29</td><td rowspan="2">Low DC cut-off voltage</td><td>default setting: 42.0V
</td></tr>
<tr><td>If self-defined is selected in program 5, this program can be set up. Setting range is from 20.0V to 27.0V for 24v model and 40.0V to 54.0V for 48v model. The setting value must be less than the value of program12. Increment of each click is 0.1V.Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.</td></tr>
</table>

6. Set Max charging current which must be less than the Max charging current of BMS.

02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	10A 	20A 
		30A 	40A 
		50A 	60A (default) 
		70A 	80A 

7. Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.The setting value must be ≥Low DC cut-off voltage**+1V**, or else the inverter will have a warning as battery voltage low.

12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	Available options in 48V models: 46V (default) 
		Available options in 24V models: 23V (default) 

Remark:
1.you'd better to finish setting without turn on the inverter(just let the LCD show, no output);
2.when you finish setting, please restart the inverter.

SPECIFICATIONS

Table 1 Line Mode Specifications

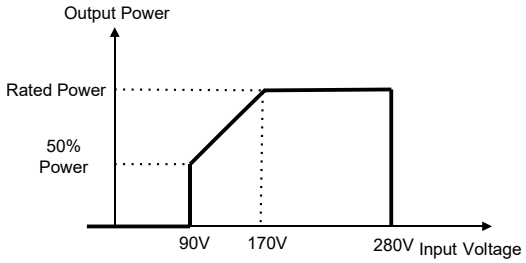
INVERTER MODEL	3.5KVA	5.5KVA
Input Voltage Waveform	Sinusoidal (utility or generator)	
Nominal Input Voltage	230Vac	
Low Loss Voltage	170Vac±7V (UPS) 90Vac±7V (Appliances)	
Low Loss Return Voltage	180Vac±7V (UPS); 100Vac±7V (Appliances)	
High Loss Voltage	280Vac±7V	
High Loss Return Voltage	270Vac±7V	
Max AC Input Voltage	300Vac	
Nominal Input Frequency	50Hz / 60Hz (Auto detection)	
Low Loss Frequency	40±1Hz	
Low Loss Return Frequency	42±1Hz	
High Loss Frequency	65±1Hz	
High Loss Return Frequency	63±1Hz	
Output Short Circuit Protection	Line mode: Circuit Breaker Battery mode: Electronic Circuits	
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)	
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)	
Output power derating: When AC input voltage drops to 95V or 170V depending on models, the output power will be derated.		

Table 2 Inverter Mode Specifications

INVERTER MODEL	3.5KVA	5.5KVA
Rated Output Power	3.5KVA/3.5KW	5.5KVA/5.5KW
Output Voltage Waveform	Pure Sine Wave	
Output Voltage Regulation	230Vac±5%	
Output Frequency	60Hz or 50Hz	
Peak Efficiency	94%	
Overload Protection	5s@≥140% load; 10s@100%~140% load	
Surge Capacity	2* rated power for 5 seconds	
Nominal DC Input Voltage	24Vdc	48Vdc
Cold Start Voltage	23.0Vdc	46.0Vdc
Low DC Warning Voltage @ load < 20% @ 20% ≤ load < 50% @ load ≥ 50%	 22.0Vdc 21.4Vdc 20.2Vdc	 44.0Vdc 42.8Vdc 40.4Vdc
Low DC Warning Return Voltage @ load < 20% @ 20% ≤ load < 50% @ load ≥ 50%	 23.0Vdc 22.4Vdc 21.2Vdc	 46.0Vdc 44.8Vdc 42.4Vdc
Low DC Cut-off Voltage @ load < 20% @ 20% ≤ load < 50% @ load ≥ 50%	 21.0Vdc 20.4Vdc 19.2Vdc	 42.0Vdc 40.8Vdc 38.4Vdc

Table 3 Charge Mode Specifications

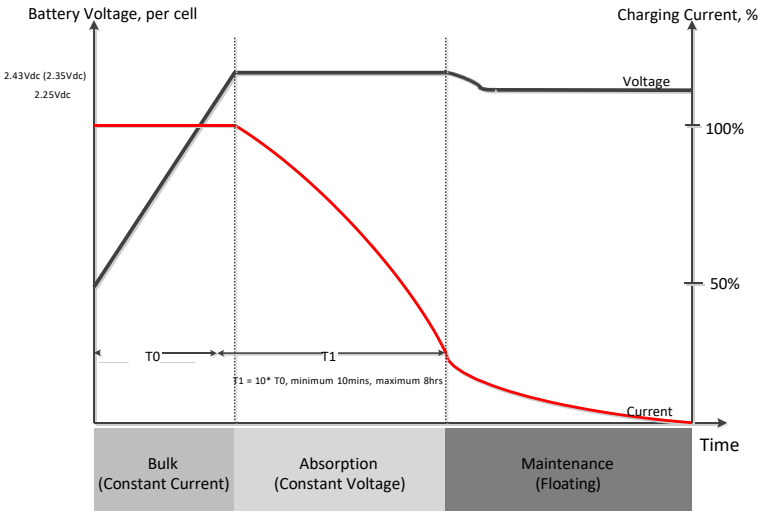
Utility Charging Mode			
INVERTER MODEL		**3.5KVA**	**5.5KVA**
Max Charging Current (PV+AC)		100Amp (@ $V_{I/P}$=230Vac)	
Max Charging Current (AC)		60Amp (@ $V_{I/P}$=230Vac)	
Bulk Charging Voltage	**Flooded Battery**	29.2Vdc	58.4Vdc
	AGM / Gel Battery	28.2Vdc	56.4Vdc
Floating Charging Voltage		27Vdc	54Vdc
Overcharge Protection		33Vdc	63Vdc
Charging Algorithm		3-Step	
Charging Curve			
Solar Input			
INVERTER MODEL		**3.5KVA**	**5.5KVA**
Rated Power		4000W	5500W
Max. PV Array Open Circuit Voltage		500Vdc	
PV Array MPPT Voltage Range		120Vdc~450Vdc	
Max. Input Current		15A	18A
Max. Charging Current(PV)		100A	

Table 4 General Specifications

INVERTER MODEL	**3.5KVA**	**5.5KVA**
Safety Certification	CE	
Operating Temperature Range	-10°C to 55°C	
Storage temperature	-15°C~ 60°C	
Humidity	5% to 95% Relative Humidity (Non-condensing)	
Dimension (D*W*H), mm	448x295x105	
Net Weight, kg	6.8	8.5

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 02	Internal temperature of inverter component is over 100°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 06/22	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/15	Internal components failed.	Return to repair center.
	Fault code 13	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 14	Bus voltage is too low.	
	Fault code 16	Output voltage is unbalanced.	
	Another fault code		If the wires is connected well, please return to repair center.